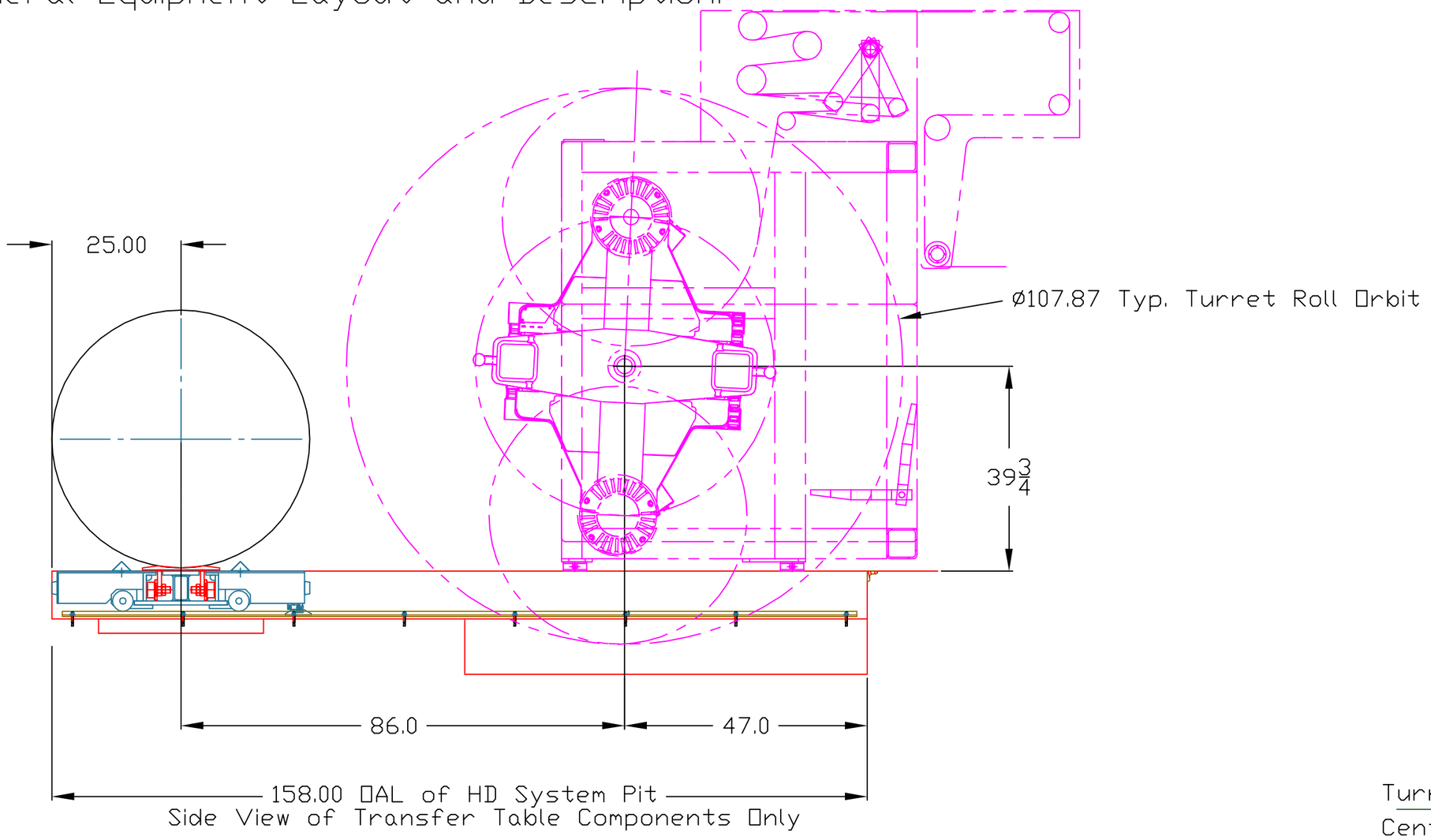
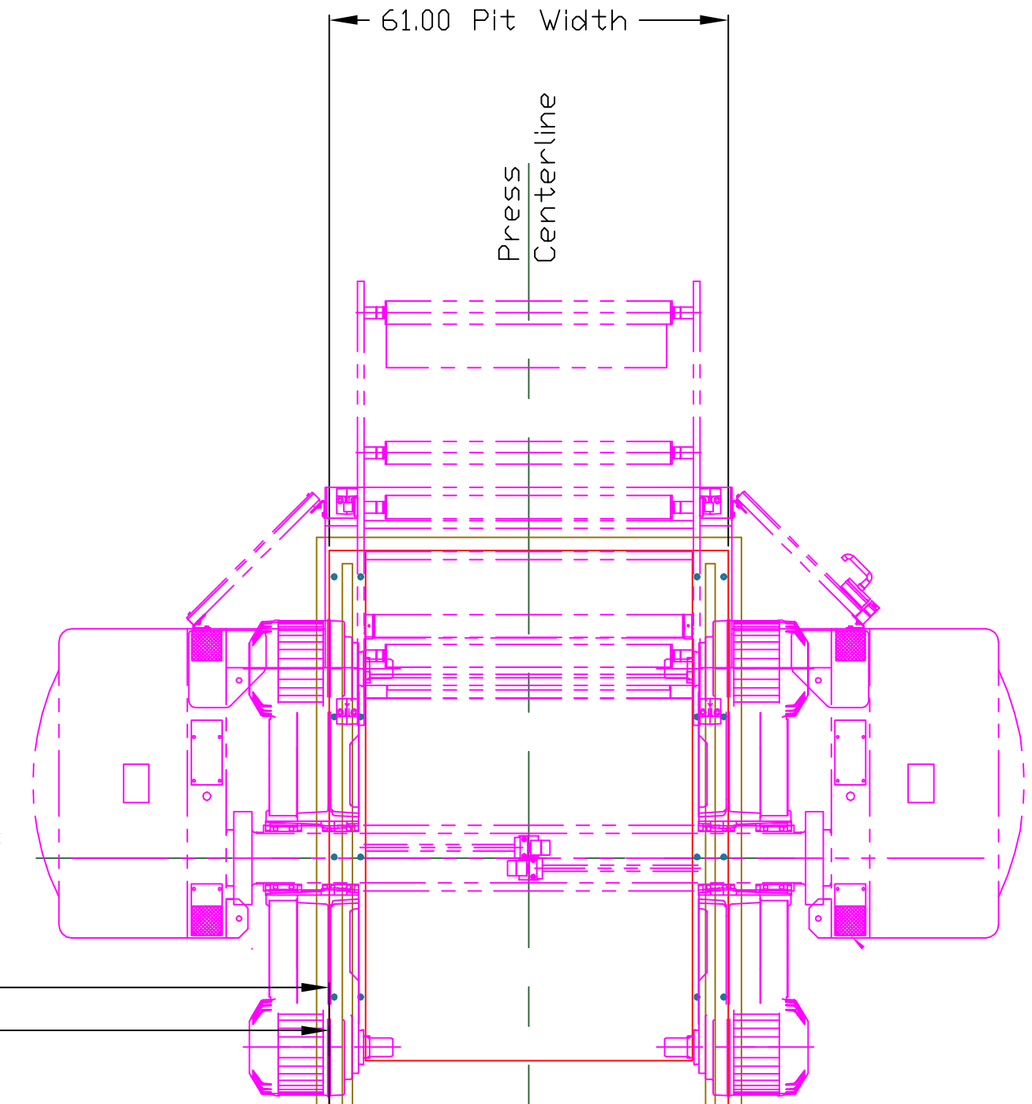
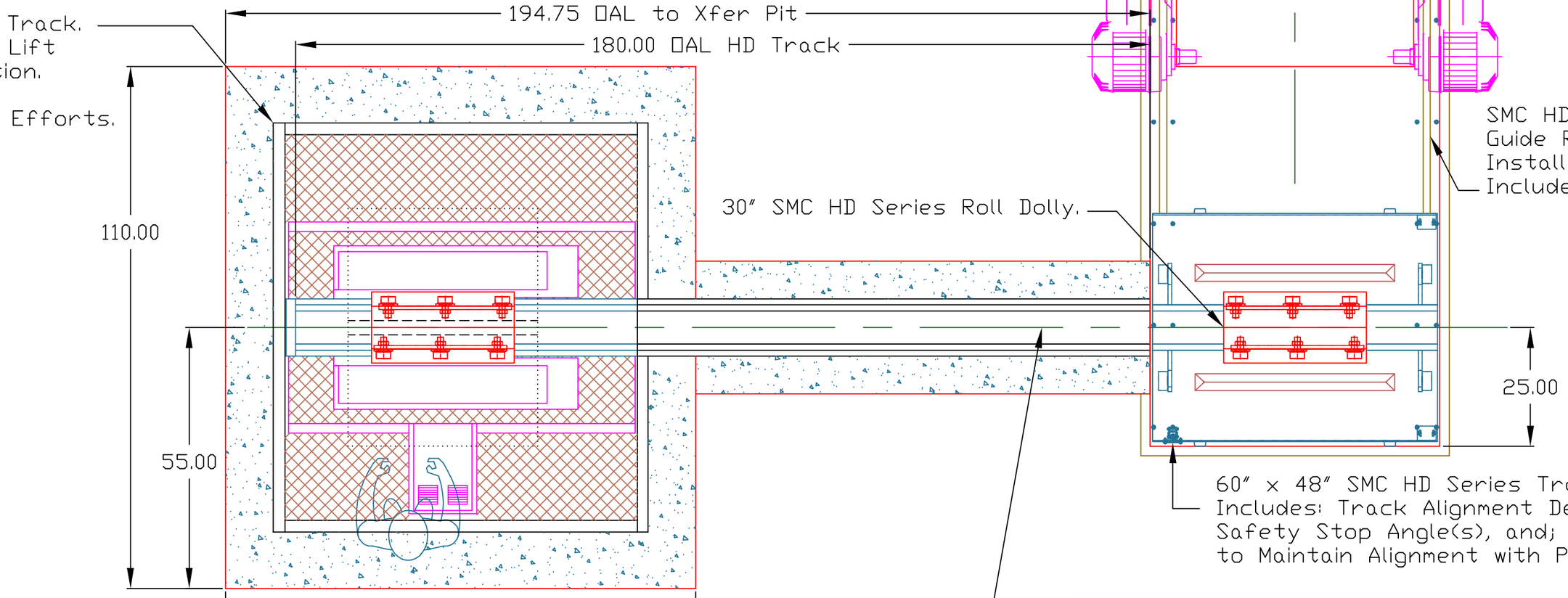
General Equipment Layout and Description.





SMC Prep Station w/Integral SMC HD Series Track.
8.0" Dia. x 44" Lg. Steel Rollers -- Powered Lift and Rotation Functions. Footswitch Activation.
Encased in Concrete for Solid Foundation.
Floorplates Easily Removed for Maintenance Efforts.



SMC HD Transfer Table Guide Rails (2). Shims & Installation Hardware Included w/System Pkg.

60" x 48" SMC HD Series Transfer Table. Includes: Track Alignment Detent Assy., (2) Safety Stop Angle(s), and; (4) Guide Wheels to Maintain Alignment with Press Centerline.

37-1/4' (946mm) Dp. Pit, Min.

SMC HD Series Track Section, Fully Encased in Concrete. (15.0' OAL -- Includes Floor + Integral Prep Station Track.) Rugged Design Allows for Roll and Forklift Traffic. A Solid Cross Section and a Wide Steel Framework Distributes Loads Evenly thru to the Underlying Foundation And Provides a Solid Base for Years of Service.

LTR.	REVISIONS	BY	DATE	ECR

UNLESS OTHERWISE SPECIFIED
BREAK SHARP EDGES
ANGLES: ±1°

INCHES		MILLIMETERS	
FRACT	±1/16	X.	±0.75
.X	±.030	.X	±0.35
.XX	±.015	.XX	±0.12
.XXX	±.005		
.XXXX	±.0005		
SURFACES: 125		SURFACES: 3.2	

DRAWN BY: gk
DATE: 10/26/15
CHECKED BY:
DATE:

DO NOT SCALE DRAWING

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TITLE
60" HD Series Prep Station/Layout
General Arrangment w/Track and Transfer Options

MATERIAL
HD Series Equipment, for General Ref. Only

FINISH
None

SCALE	SHEET	OF	DRAWING NUMBER
1/24	1	1	TS012-2015.0