Pit Dimensions are Typical and are Provided for Reference Only, Review Site Specific Pit Plan(s) for Any/All Pit Dims. and Tolerances. 12.0 -DAL of Track + 6" per End Typical **-** 6,00 ⋅ Track to Pit Edge (2) 18.0 Ref. 28.0 SMC HD Dolly, 5000 Lb. Cap. -- Low Profile Design. -Top Access Provided for Dolly Insertion/Removal as 6 @ HD Offset Wheels Transport Roll Wells As General Cleaning of Track Interior. Evenly Over Track Intersections Important Positioning Note: Gull Wing Design Keeps Top Access Type HD Floor Tracks must have ← 6.5 Ref. Rolls Centered During Transport Panels Positioned in Non-Fork Lift Traffic Areas. SMC HD Series Track Section, Fully Encased in Concrete. Rugged Design Allows for Roll and Forklift Traffic. _ A Solid Cross Section and a Wide Steel Framework Distributes Loads Evenly thru to the Underlying Foundation And Provides a Solid Base for Years of Service. SMC HD Series Track is Fabricated from Solid Steel Plate and Tube Sections. The Outer Side Panels Support Gussets + Longitudinal Rebar Sections General Installation Instructions: 0.50 Nom. that when Imbedded in Concrete, Form a Solid Track is Positioned in Center of Pit, Suspended with SMC Provided Hangars. Track is (Ref.) Framework Allowing for Heavy Roll Traffic. Adjusted to be Even with Floor Line and Equally Spaced End-to-End. (Ref. Noted Dims.) Once Positioning is Verified, Track Hangars are Anchored to the Floor/Foundation to Prevent any Lift Effect during Backfill Operation. Both Track Dolly Runner Slots are then Sealed with 3" Tape. Anchors, Shims, Tape, Etc. Provided by SMC. Track Pit and Underside of Track Section Backfilled with Concrete to Secure In Place. When Concrete is Cured, Anchors and Hangars are Removed. To Install Dolly(s) Remove \S'' and \S'' Dia. Socket Capscrews on Removable Top 1 Panels and Lower Dolly(s) onto Track Rails. $\triangle \triangleleft$ -Existing Floor/Foundation .\(\alpha\) SMC HD Track Section -Track Pit Edge Concrete to Fill Void in Pit and Secure Track In Specialty Machine Company, LLC
Confidential: Property of SMC (Specialty Machine Corporation, LLC).
Reproduction or use for other than service or maintenance requires the express permission of SMC, LLC. Not to be reproduced, used for fabrication or disclosed to third parties without prior written consent. UNLESS OTHERWISE SPECIFIED Place Once System Components are Properly $\bigoplus \longleftrightarrow$ Located and Anchored. — BREAK SHARP EDGES ANGLES: ±1° MANUAL TRACK X. ±0.75 .X ±0.35 .XX ±0.12 FRACT ±1/16 .X ±.030 .XX ±.015 .XXX ±.005 .XXX ±.0005 SMC HD Track Profile/Pit Overview Section A-A General Arrangment/Not for Construction SURFACES:3.2 SURFACES:125 (x2.5 SCALE)HD Series Product (w/Low-Profile Dolly) RAWN BY: 9K CHECKED BY: FINISH None 10/26/15 TS007-2015.0 DO NOT SCALE DRAWING LTR. BY DATE **REVISIONS** 1/16